

## MIP for the Lot-sizing in MRP

### Indices:

$P$	Number of products in BOM
$T$	Planning horizon
$M$	Number of resources
$i$	Label of each item in BOM assumed that all labels are sorted with respect to their low level code
$t$	Specified Period $t$ in $T$
$m$	Specified Resource $m$ in $M$

### Parameters

$\Gamma(i)$	Set of immediate successors of item $i$
$\Gamma^{-1}(i)$	Set of immediate predecessors of item $i$
$s_i$	Setup cost for item $i$ (assumed to be constant over time horizon)
$c_{ij}$	Quantity of item $i$ required to produce one unit of item $j$ .
$h_i$	Holding cost for item $i$ (assumed to be constant over time horizon)
$a_{mi}$	Capacity needed on resource $m$ for one unit of item $i$
$b_{mi}$	Setup time for item $i$ on resource $m$
$L_{mt}$	Available capacity of resource $m$ in period $t$
$oc_m$	Overtime cost of resource $m$
$G$	Big number in this case assume $G= 500000$
$D_{it} =$	$\begin{cases} \text{External demand for product } i \text{ in period } t & \text{if } i \text{ is finished items} \\ 0 & \text{otherwise} \end{cases}$

### Variables

$x_{it}$	Delivered quantity of item $i$ at the beginning of period $t$ .
$I_{it}$	Inventory level of item $i$ at the end of period $t$ .
$O_{mt}$	Overtime hours required for machine $m$ in period $t$
$y_{it} =$	$\begin{cases} 1 & \text{when item } i \text{ is produced in period } t \\ 0 & \text{otherwise} \end{cases}$

For simplicity, we assume that the demand  $d_{i,t}$  for all end-products is given. The problem can then be formulated as a mixed integer program:

$$\min \sum_{i=1}^P \sum_{t=1}^T (s_i y_{it} + h_i I_{it}) + \sum_{t=1}^T \sum_{m=1}^M oc_m O_{mt} \quad (1)$$

subject to the set of constraints

$$I_{i,t} = I_{i,t-1} + x_{i,t} - \sum_{j \in \Gamma(i)} c_{ij} x_{jt} - D_{it} \quad \forall i, t \quad (2)$$

$$\sum_{i=1}^P (a_{mi} x_{it} + b_{mi} y_{it}) \leq L_{mt} + O_{mt} \quad \forall m, t \quad (3)$$

$$x_{it} - G y_{it} \leq 0 \quad \forall i, t \quad (4)$$

$$I_{it} \geq 0, \quad x_{it} \geq 0, \quad y_{it} \in \{0, 1\} \quad \forall i, t \quad (5)$$